

THE MDF SPECIALIST

 ARAUCO.
Trupan.



TRUPAN Standard

Offers the perfect blend of physical-mechanical characteristics. Ideal for furniture and interior design applications.

 ARAUCO.

TRUPAN Standard is manufactured using pine fiber grown in ARAUCO's sustainably managed plantation forest. TRUPAN Standard has a homogeneous surface and an excellent sanded finish. It also offers a uniform color and consistent density profile. TRUPAN Standard combines exceptional machining characteristics with outstanding physical mechanical properties. This product is recommended for more demanding applications.

TRUPAN Standard

Applications

- Furniture
- Interior Design
- Doors
- Display Fixtures
- Laminating substrate (low/high pressure)

Product Features

- Exceptional machinability
- Light, uniform color
- Smooth, homogenous surface
- Wide variety of thicknesses
- Consistent density profile
- Made from 100% fresh pine fiber from sustainably-managed forests

Recommendations

- Predrilling is required for inserting screws
- For product stability, painting or laminating both sides of the panel is recommended

Storage and Handling

- TRUPAN Standard should never be stored or used outdoors. The indoor storage area should be clean, dry, well-ventilated, and free of dust, dirt or particles that could contaminate the MDF. Store flat on bolsters on a level, hard surface. Constant relative humidity and temperature should be maintained. Before use, allow to stabilize to the same conditions as are expected after the panel is installed. Condition 48 to 72 hours prior to lamination.



TRUPAN STANDARD TECHNICAL INFORMATION							
Property	Density	Internal Bond	MOE	MOR	Edge Screw Pull	Face Screw Pull	Swelling 24h
Standard	EN 323 / ASTM 1037	EN 319 / ASTM 1037	EN 310 / ASTM 1037		EN 320 / ASTM 1037		EN 317 / ASTM 1037
Thickness in mm	kg/m ³	kPa	N/mm ²	N/mm ²	N	N	%
6	740 - 780	760 - 900	2,500 - 3,000	35 - 45	-	-	<30
7 - 9	700 - 760	700 - 900	2,600 - 3,000	33 - 37	-	-	<15
10 - 11	700 - 760	700 - 900	2,600 - 3,000	33 - 37	-	-	<13
12 - 12.7	690 - 750	700 - 900	2,400 - 2,800	28 - 32	-	-	<13
14 - 19	680 - 740	700 - 900	2,400 - 2,800	28 - 32	>850	>1,050	<11
20 - 24	680 - 740	700 - 900	2,400 - 2,800	28 - 32	>850	>1,050	<10
25	670 - 730	700 - 900	2,400 - 2,800	28 - 32	>850	>1,050	<10
30	670 - 730	600 - 800	2,000 - 2,400	26 - 30	>850	>950	<18

Notes:

- For panel sizes and other thicknesses, please contact panels@arauco.cl or your TRUPAN sales representative.
- Formaldehyde emission classes available: Carb II, E1 and E2.
- For Certifications please download at www.trupan.com
- Thickness tolerance: +/- 0.20 mm
- Length and width tolerance: +/-2mm
- Squareness tolerance: ≤3mm



QUALITY
SUSTAINABILITY

Contact:

www.trupan.com / panels@arauco.cl



ARAUCO

For more than 45 years, ARAUCO has been driven forward by its vision of being a global leader in the development of sustainable forest products, which has allowed us to become one of the largest and most respected forestry companies in the world.

ARAUCO's success is based on satisfying our customers with quality products and services while balancing the company's needs with those of our employees, the environment, and the people who live near our facilities and plantations. This is the starting point for the responsible and efficient management of our natural resources, the occupational health and safety of our workers and our active contribution to social development and welfare in the communities in which we operate.

All ARAUCO-branded products originate in sustainably managed plantation forests in Chile, Brazil, Argentina and Uruguay. No native forest wood or genetically modified trees are used to produce any ARAUCO product.

ARAUCO operates MDF mills in Argentina, Brazil, Canada, Chile and USA.

