







•	Arauco	Over	'view

Business Segments

Investments

Financial Highlights

Sustainability



Arauco started more than 30 years ago as a Chilean forest and pulp firm...













1977

1990

1993

1994

1995

1996

1999

2000

Copec acquires Celulosa Constitucion and Celulosa Arauco. The merged firm is called "Celulosa Arauco y Constitución S.A."

Arauco creates a forest research subsidiary named Bioforest Arauco begins producing solid wood, and creates Aserraderos Arauco S.A.

Arauco
Generación
(Agesa) starts
operations,
producing
energy
through
biomass
coming from
its forests

Creation of subsidiary Paneles Arauco S.A. which mill, located in Horcones, starts operations in 1998 As part of its internationaliz a-tion strategy, Arauco acquires in Argentina Alto Parana

Acquisition of Licancel's pulp mill from Attizhold Holding Swiss company Arauco's revenues reach USD 1.2 billion

Acquisition of Forestal Cholguán

Acquisition of Trupán and Cholguán panel companies



...and today is a world-class player in the forestry products industry with regional operations and global reach











2004

2005

2006

2007

2009

2010

2011

2012

Valdivia pulp mill starts operating Arauco´s revenues reach USD 2.4 billion

Acquisition of 80% of Forestal Los Lagos, Chile

Purchase of forest investments in Argentina and Brazil from Louis Dreyfus Nueva Aldea pulp mill starts operating

revenues reach USD 3.6 billion First Chilean

Arauco's

First Chilean firm to issue carbon credits based on biomass

Education Enterprise Award 2007 Joint Venture
with Stora
Enso to
acquire
Uruguayan
subsidiary of
ENCE

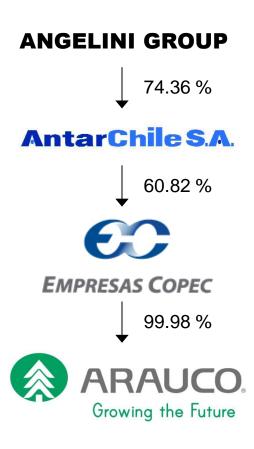
Acquisition of Tafisa Brasil Arauco completed adquisition of 100% of the shares of Dynea Brasil S.A. Arauco begins the construction of Montes del Plata pulp mill (1.3 million Adt) Acquisition of Flakeboard in USA and Canada.and Moncure panel mill in North Carolina, USA



Arauco at a glance

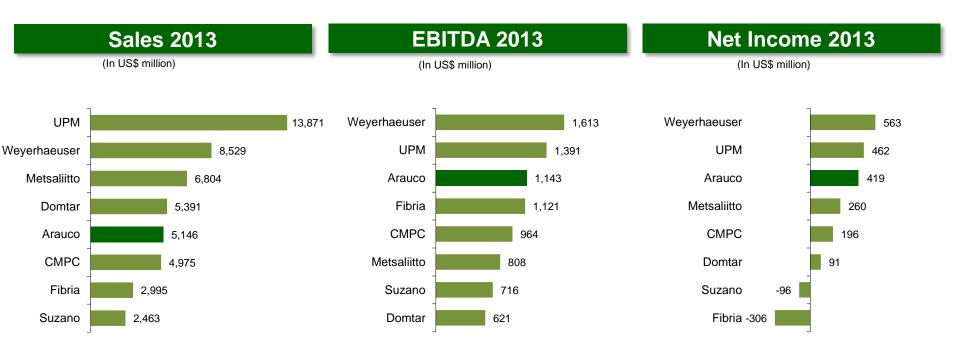
- Largest forestry company in Latin America
- One of the world's lowest cost producers
- Diversified products and cash flows
- US\$ cash flows –60% of revenues came from exports
- High potential for sustained growth and profitability
- Strong credit ratios and solid cash flows throughout pulp price cycles
- Investment Grade (BBB, Baa3, BBB- / Fitch, Moody's, S&P)

Consolidated Selected Financials (As of December, 2013)			
In US\$ million	AntarChile	Copec	Arauco
Assets	22,941	22,368	14,493
Consolidated Debt	7,332	7,112	5,026
Sales	24,346	24,339	5,146
Market Cap	6,163	17,410	N/A



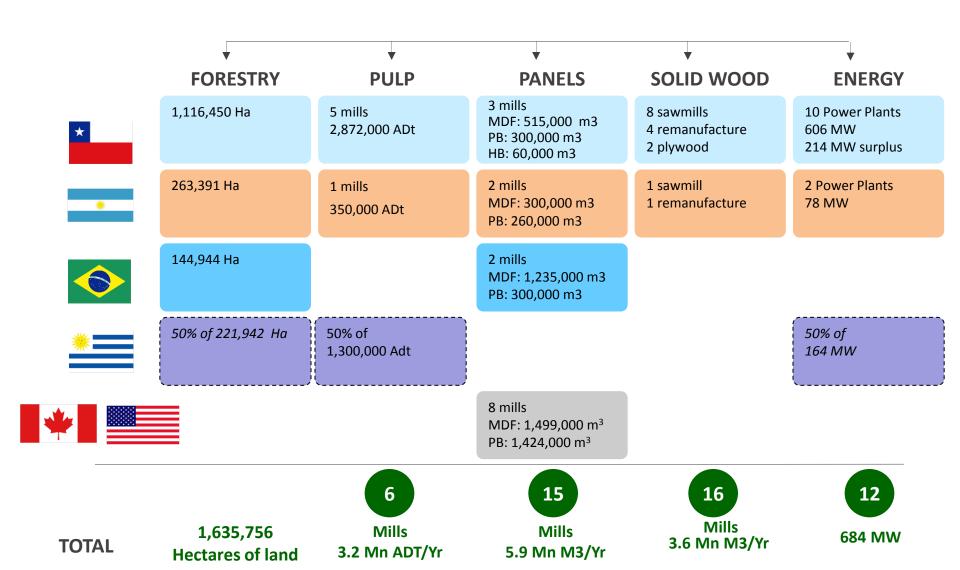


Arauco is a world-class forest products firm



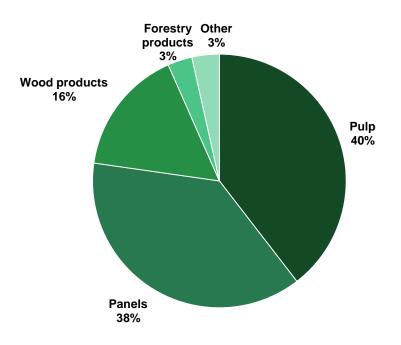


Five strategic business segments in a diversified operational footprint



Diversified Sales and EBITDA mix coupled with solid capital structure

Sales by division Dec 2013



Sales 2013 US\$ 5,146 MM

Financial Highlights Dec 2013

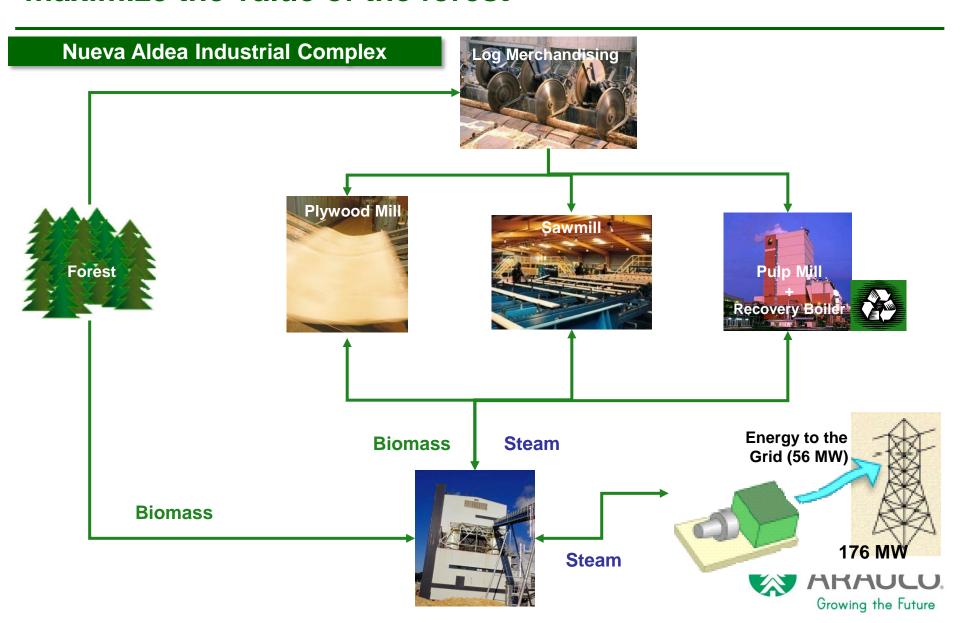
(in US\$ million)



Note: Other sales includes Energy



The integral and efficient use of resources allows Arauco to maximize the value of the forest



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Arauco Overview

Business Segments	Forestry
	Pulp
• Investments	Solid Wood
Financial Highlights	Panels
	Energy
Sustainability	



Business Segments - Forestry



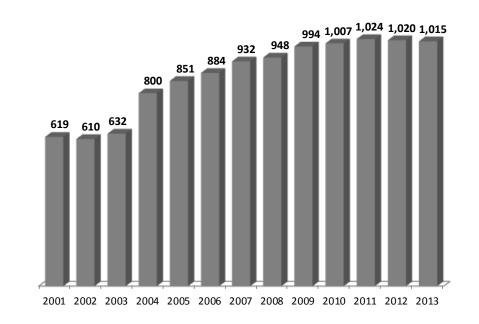


Forestry - The base for growth

- Largest owner of forestry land in the Southern
 Cone 1,6 million hectares of land
- Strategically located plantations
- Ideal conditions for forests growth fast growth rate and short harvest cycle
- Efficient forest management, guaranteeing the sustainability of the operations
- Low forest operating costs
- Strategically acquiring attractive forestry assets and continue developing new plantations
- Adoption of strict environmental policies toward holdings of native forests

Arauco's Plantations

(in '000 hectares)



Includes plantations in Chile, Argentina, Brazil and Uruguay

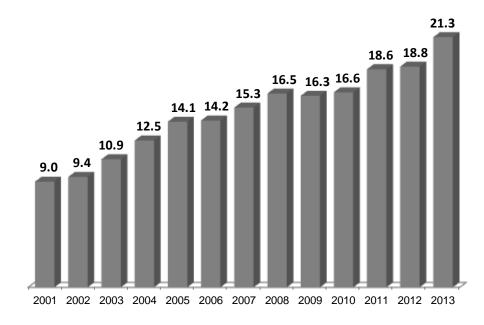


Forestry - High yielding forest resources increase Arauco's competitive advantages

Ideal Conditions for Forest's Growth

Harvested Wood 2013

(in million cubic meters)

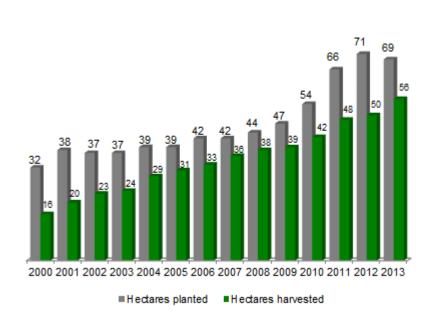




Forestry - Arauco has focused on forest management to guarantee the sustainability of its operations...

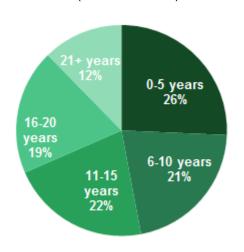
Annual plantations

(in '000 hectares)



Pine plantations age breakdown Dec 2013

(in '000 hectares)

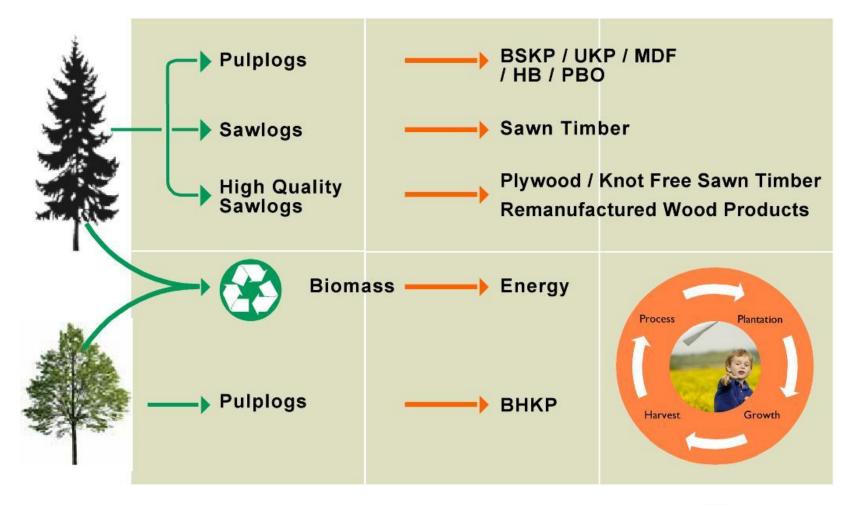


Total = 748,233 hectares of pine

Includes plantations in Chile, Argentina, Brazil and Uruguay



Forestry - ...creating value through its forest, which has allowed a sustained industrial growth and a significant increase in its product lines





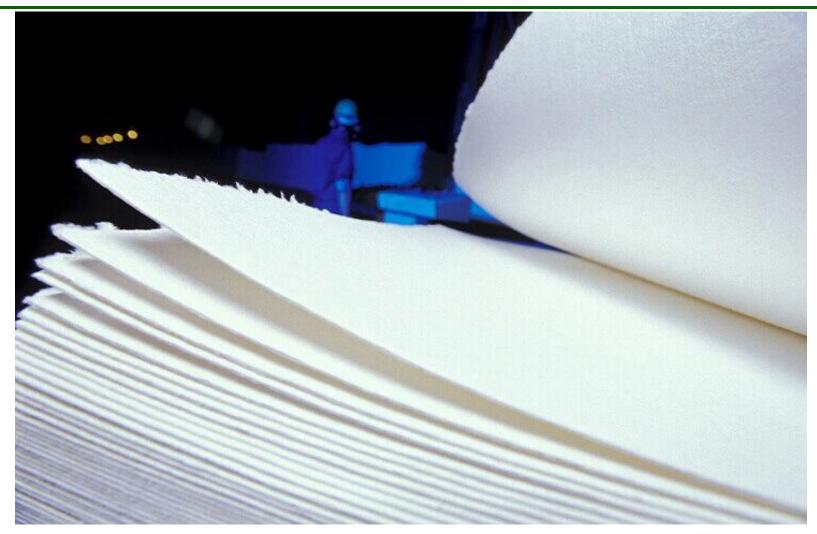
Arauco Overview

Business Segments	Forestry
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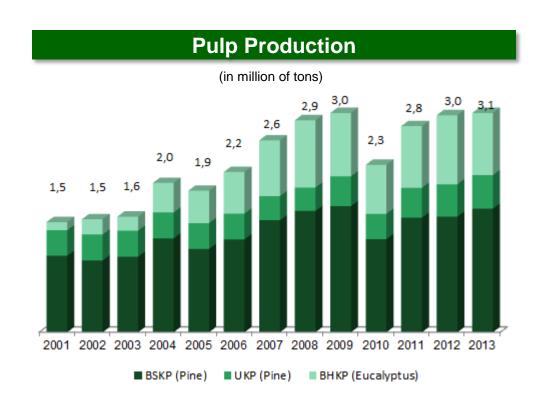
Business Segments - Pulp





Pulp - Arauco's main industrial activity, generating up to 40% of the company's sales

- Number three in the world in terms of market pulp capacity
- Global leader: Arauco's pulp capacity production represented around 5.0% of the global bleached softwood kraft, bleached hardwood kraft and unbleached kraft as of december 2013.
- Low production cost linked to scale new technology
- Strategically located mills: proximity to forests, production facilities and ports
- Short and long fiber pulp Kraft and Fluff process
- Exports represent more than 90% of pulp total sales
- Competitive positioning in fast growth Asian markets





Pulp - Arauco has five Pulp Mills in Chile and one in Argentina

Our Pulp Mills



Nueva Aldea Mill

- US\$850 MM investment
- Started production in 2006
- Annual production capacity of 1,027,000 tons of Bleached Pulp



Constitucion Mill

- Annual production capacity of 355,000 tons of Unbleached Softwood Pulp
- Started production in 1976



Valdivia Mill

- US\$574 MM investment
- Annual production capacity of 550,000 tons of Bleached Pulp
- Operating at full capacity since July 2008



Licancel Mill

- US\$127MM investment
- Acquired in September 1999
- Annual production capacity of 150,000 tons of Eucalyptus Kraft Pulp and Pine Bleached Kraft Pulp



Arauco Mill

- Arauco I
 - Completed in 1972
 - Annual production capacity of 290.000 tons
- Arauco II
 - Started production in 1992
 - US\$600 MM investment
 - Annual production capacity of 500,000 tons



Alto Parana Mill

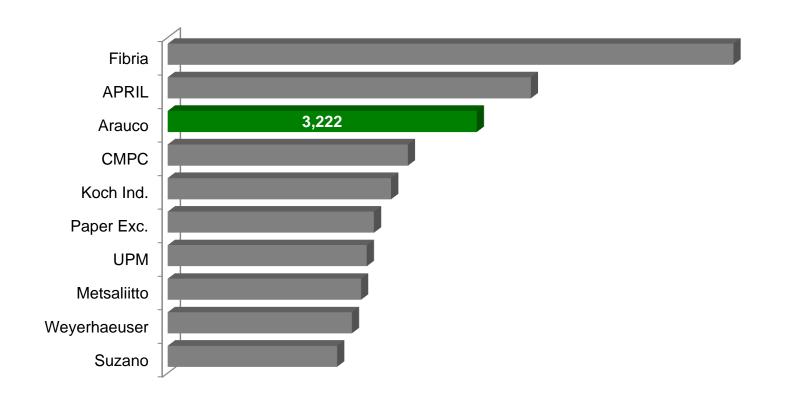
- US\$290 MM investment
- Acquired in December 1996
- Annual production capacity of 350,000 tons



Pulp- Arauco has become one of the top market pulp producers

Installed Capacity – Market Pulp 2013

(in thousand of tons)

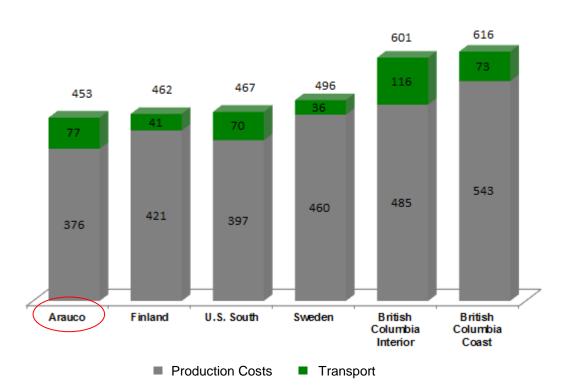




Pulp - ...while consolidating its position as a low cost producer

2013 BSKP Production Costs

(in US\$ / ADt)



Note: Transportation cost for delivery to Northern Europe

Production Costs include Cost of Wood, Chemicals, Labor, Overhead and Others

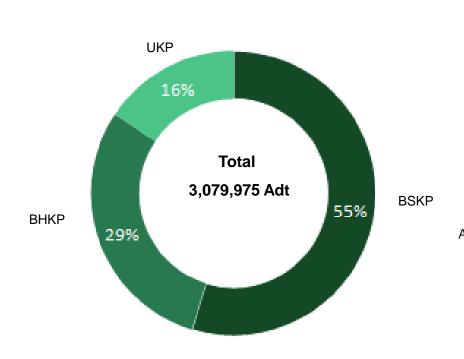
Source: RISI, "World Pulp & Recovered Paper Forecast", 2013 Arauco analysis

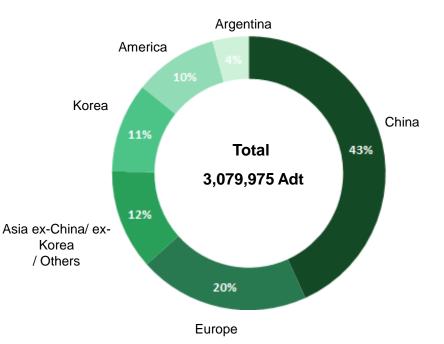


Pulp - Arauco uses its competitive advantages to efficiently supply worldwide pulp demand

Sales by Product 2013

Sales by Region 2013







Arauco Overview

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InvestmentsFinancial Highlights	Solid Wood
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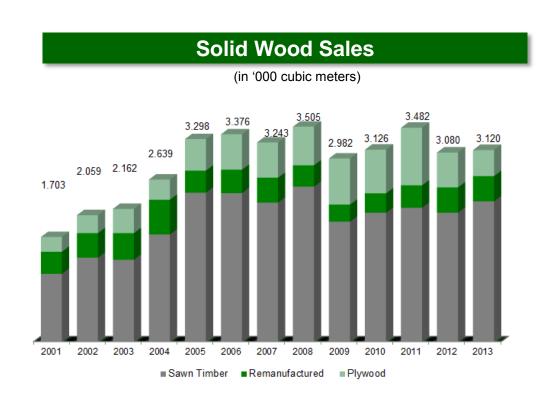
Business Segments – Solid Wood





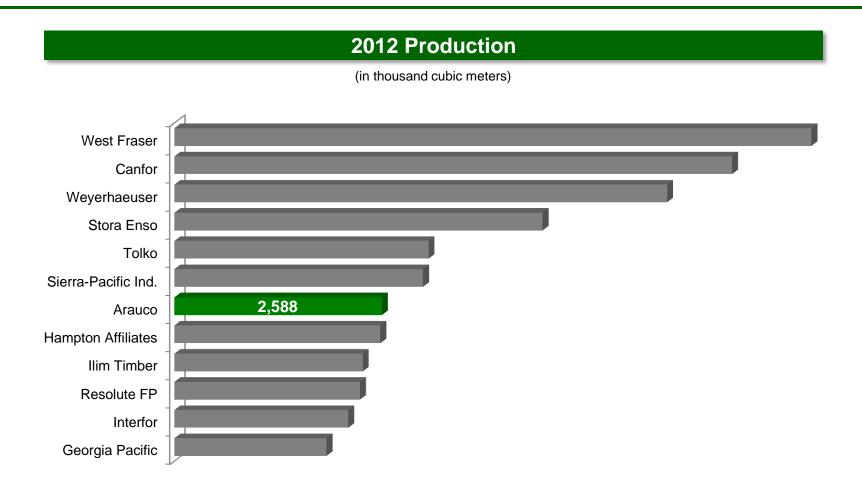
Solid Wood - Arauco is the largest sawmilling company in the Southern Hemisphere...

- Arauco owns 9 mills 8 in Chile and 1 in Argentina.
- Additionally, Arauco owns 5 remanufacturing facilities – 4 in Chile and 1 in Argentina, and 2 plywood mills – in Chile
- Installed annual capacity of 3.6 million m³
- Improved saw log quality enhances value of product mix
- Economies of scale in transportation costs provide growth opportunities
- US structural lumber certified





Solid Wood - ...and has become one of the top global producers





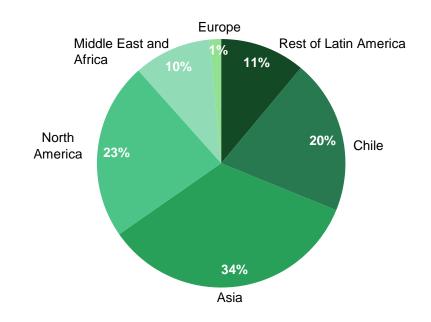
Solid Wood - Relevant supplier for the global construction sector with high quality production standards

Sales by Product FY 2013

Remanufactured Wood Products 13% Sawn Timber

Total = $3,120 \text{ Th.m}^3$

Sales by Region FY 2013



 $Total = 3,120 \text{ Th.m}^3$



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Business Segments - Panels

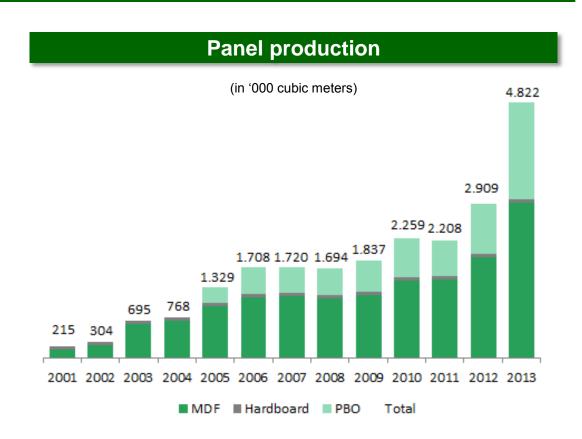






Panels - Arauco has become an important player in the panels industry

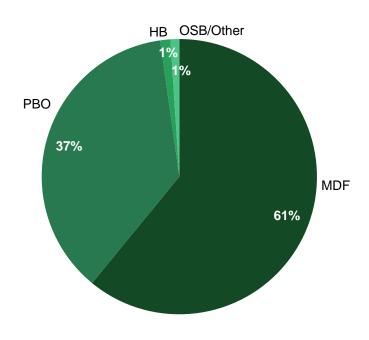
- One of the main wood panel companies in Latin America
 - 15 production facilities
 - 5.9 million cubic meters of fiberboard panels installed capacity
- State-of-the-art mills and low cost producer for all types of panels (MDF, HB, PBO)
- Operations in USA, Canada, Brazil, Chile and Argentina





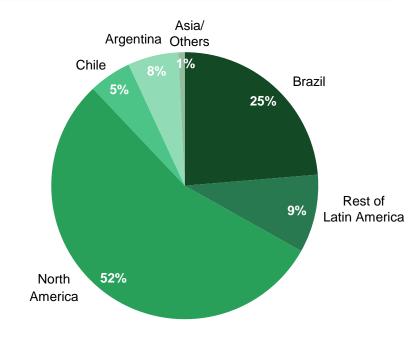
Panels - Diversified product mix and client base

Sales by Product FY 2013



Total = 4,738 Th. m^3

Sales by Region FY 2013



Total = 4,738 Th. m³



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Energy - Key part of our value chain

- Renewable, environmental friendly energy
- Installed capacity of 684 MW
- Surplus of 222 MW sold to National Grid
- Five energy projects registered under Kyoto protocol
- Since 2007 we have sold more than 1,000,000 CERs





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Latest investments

Montes del Plata

- Uruguay
- JV with Stora Enso
- Greenfield pulp mill Euca
- Capacity: 1,300,000 ton/year
- Total est. capex: US\$ 2.0 Bn



Jaguariaiva Expansion

- Brazil
- Brownfield panel line
- MDF: 500,000 m3 capacity
- Start up: 1Q/2013
- Total est. capex: US\$ 165 M



Flakeboard Acquisition

- Canada and USA
- MDF: 1,200,000 m3/year
- PBO: 1,100,000 m3/year
- Acquired: 09/2012
- US\$ 242.5 M



Teno Panel mill

- · Teno, Chile
- Greeenfield MDP panel mill
- 300,000 m3 capacity
- Start up: 07/2012
- Capex: US\$ 165 M



Moncure Acquisition

- North Carolina, USA
- MDF: 330,000 m3/yearPBO: 270,000 m3/year
- Acquired: 01/2012Capex: US\$ 62 M





Latest investments

Viñales Energy Plant

- Chile
- Cogeneration energy plant
- · 41 MW Installed capacity
- 31 MW to National Grid

Start up: 07/2012Capex: U\$\$ 130 M





Plywood Reconstruction

- Chile
- Reconstruction of Nueva Aldea's plywood mill
- New capacity: 350,000 m3
 Start up date: December 2013
 Total est. capex: US\$ 165 M







Agenda

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Strong financial fundamentals

Financials Summary

(US\$ Million)	2008	2009	2010	2011	2012	2013
Sales/ Total Revenue	3,714	3,097	3,767	4,374	4,299	5,146
Adjusted EBITDA ¹	1,169	766	1,390	1,308	862	1,143
EBITDA Margin	31.5%	24.7%	36.9%	29.9%	20.0%	22.2%
Net Income	405	305	701	621	144	419
Debt	2,652	3,203	3,450	3,213	4,962	5,026
Net Debt	2,485	2,669	2,406	2,897	4,474	4,359
Financial Costs	175	194	208	196	237	233
Capex	460	722	688	1,165	1,369	865

 $^{^{\}rm 1}$ Under IFRS: Adjusted EBITDA = EBIT + Depreciation + Stumpage Numbers starting year 2008 are under IFRS



Key Financial Ratios

KEY FINANCIAL RATIOS

	FY 2013	FY 2012
Profitability		
Gross margin	30.9%	26.49
Operating margin	10.1%	4.7
LTM ⁽¹⁾ Adjusted EBITDA margin	22.2%	20.0
ROA (EBIT / Total assets)	5.4%	3.8
LTM ROCE (EBIT x (1—tax rate) / (WorkingCap+Fixed assets)	4.9%	2.2
ROE (Net income / Equity)	5.9%	2.1
Leverage		
Interest coverage ratio (Adj. EBITDA LTM / Financial costs)	4.9x	3.6
Net financial debt / Adjusted EBITDA LTM	3.8x	5.2
Financial debt / Total capitalization ⁽²⁾	41.6%	41.6
Net financial debt / Total capitalization	36.1%	37.5
Financial debt / Shareholders' equity	71.9%	72.0
Net financial debt / Shareholders' equity	62.3%	64.9

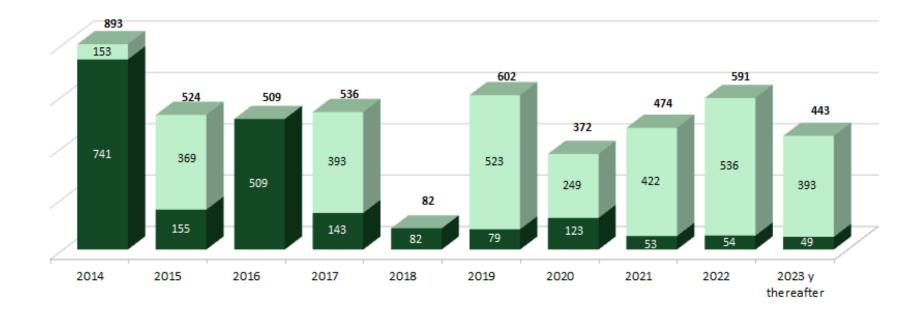


^{1.} Capitalization = Total Financial Debt + Equity

Debt

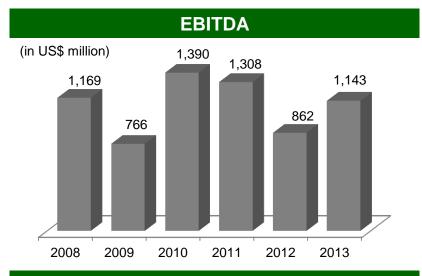
Financial Debt Maturity Profile As of December 2013

(in US\$ million)

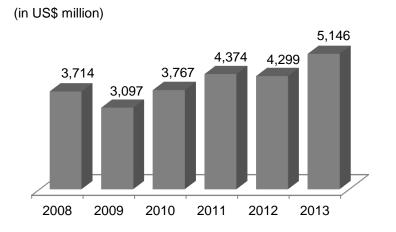




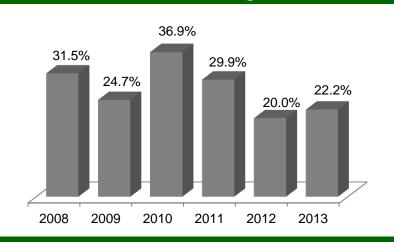
Solid financial performance throughout cycles



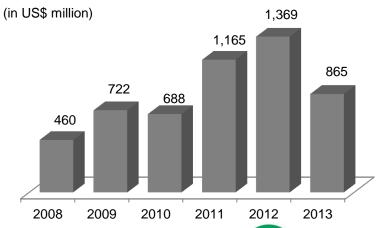
Total Revenues



EBITDA Margin



CAPEX



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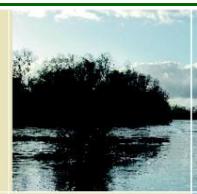
Financial Highlights

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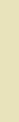


Sustainability

Arauco translates its commitment to the environment, to the occupational health and safety of our workers, and to the welfare of the communities in which we operate into specific actions with tangible results









- 1. Environment
- 2. Safety
- 3. Community
- 4. Education



Sustainability > Environment



Our plantations forests are certified to internationally recognized standards.

We do not source native forests or protected species.

We protect more than 390,000 hectares (963,000 acres) of native forest in permanent conservation set-asides.

During 2013 we invested U.S.\$ 40 million in environmental improvements.







We apply widely accepted International scientific standards to our silviculture.

We do not use genetically modified plants.



Sustainability > Environment > Carbon Footprint

- In 2008 and 2009, we documented our carbon footprint.
- ARAUCO started the carbon footprint assessment project to determine its emissions and capture of greenhouse gasses (GHG) from the forest floor to finished products
- The assessment seeks to determine the direct and indirect GHG emissions from Arauco's operations and value chain in Chile, Argentina, Brazil, and Uruguay
- Includes emissions from harvest operations and the transport of significant raw materials and products
- The study also will determine the amount of carbon stored in Arauco's sustainably managed plantation forests and in its finished products
- Since 2007 Arauco has issued more than 2.2 million CERS and was the first Chilean forestry company to issue CERs through the CDM of the Kyoto Protocol





Sustainability > Safety

All our business units are certified as compliant with the OHSAS 18001 EHS standard

We create the conditions necessary to foster the career advancement and human development of all company members





Sustainability > Community





Our operations directly benefit more than 40,000 workers and their families, as well as more than 1,800 contractors

We grow together with our neighboring communities, building relationships based on trust and mutual benefit



Sustainability > Education



For more than 30 years Arauco has made its most sizable commitment to education

- Arauco Educational Foundation
- Alto Paraná Foundation
- Arauco, Constitución and Cholguan Schools
- Belen Educa Foundation









Visit www.arauco.cl for more information