

# Grayling Particleboard

WHAT A DIFFERENCE A YEAR MAKES

June 2018



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# Grayling

PARTICLEBOARD  
Plant

## Grayling Progress

(as of May 31, 2018)



**1,031,642**

Total Project Hours  
April 2017 to present



**118**

Number of Arauco  
employees hired



**753**

Number of  
contractors



**572**

Number of Michigan  
contractors



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## SITE

**Site size:** 160 acres (about 120 football fields)

**Facility size (main building):** 820,000sqft

**PB Press:** 10 ft continuous – 52.5 meters

**TFL presses:** Two 5x20 Wemhoner lines (positioning for third)

## PRODUCT OFFERING

**Thicknesses:** 1/4" – 1 3/4" / 6.0mm – 45mm (sanded)

**Widths:** 4ft, 5ft and 6ft

**Lengths:** 6 – 12ft (standard), custom lengths available

**Grades:** M3, M3i, M2, MS, Doorcore LD1 / LD2

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Water tank filled and  
tested

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Flakers installed, electrical  
underway



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View from Control  
Room into the  
chipping area



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Mechanical erections of conveyors  
between gluing to forming



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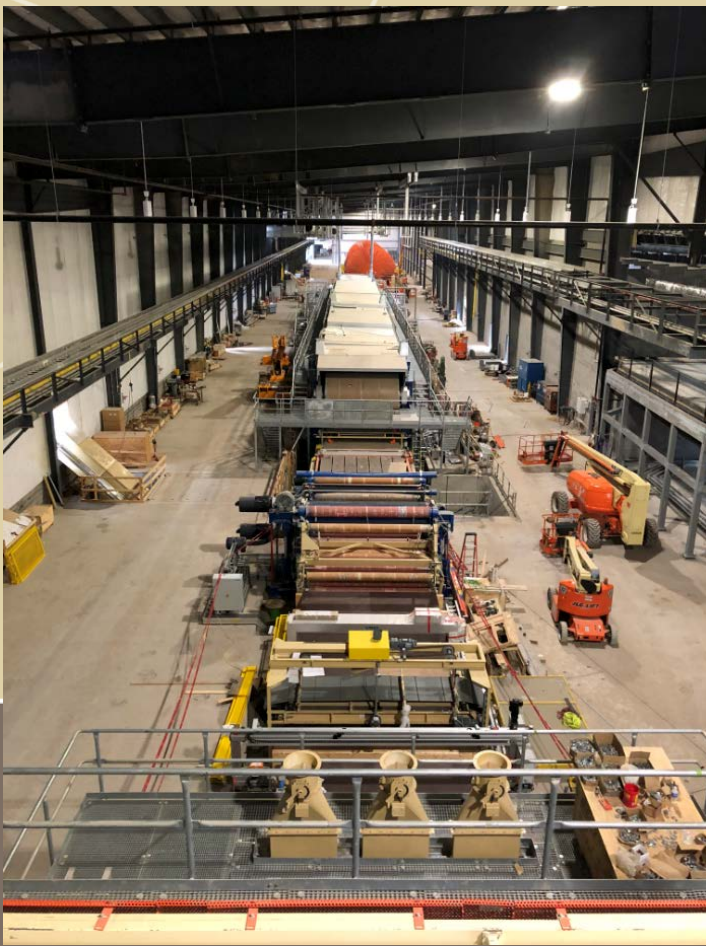


Forming line – 95%  
mechanically complete,  
50% electrically complete



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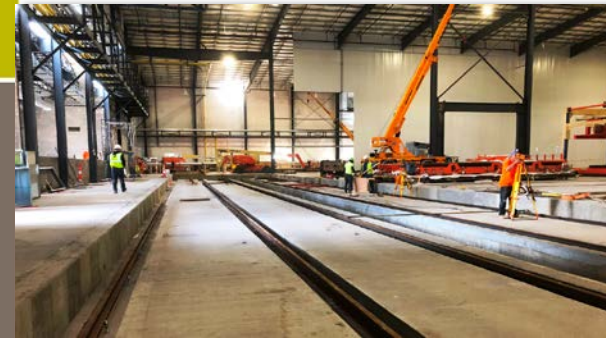
Press line – view from  
forming station

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Rails for Lukki automated storage  
and retrieval system

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Concrete slab for main warehouse



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Installation of the SystraPlan – storage and retrieval system for raw panels supplied to TFL presses

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Screens for sorting particles into various sizes –  
mechanically complete, electrical underway



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Operators booth looking out to the press

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Sander



Fire pumps



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